

Work Order ID 76464 -1

November-15-11 8:09:57 AM

76464

Ship Journal Page 1

Item ID: D205-579-015

Revision ID:

Item Name: Dual Battery Rack

Start Date: 15/11/2011 Start Qty: 3.00

Required Date: 29/11/2011 Req'd Qty: 3.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: M.C.J

QC:

Date: 11/11/15 Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Code Accept Qty Reject Qty Reject Number Insp. Stamp

Draw Nbr

Revision Nbr

IIN D204/5-579

Rev B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP205-579-015 CHG002

8/12/13/30

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

fb

12/03/30

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

8/12/13/30

(K)

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Item ID: D205-579-015

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Dual Battery Rack

Start Date: 15/11/2011 Start Qty: 3.00

3

Cust Item ID:

Required Date: 29/11/2011 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

120

0.00

120

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-579-015

Location:

PPP Rev: D

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/3/30

MC 12/03/30

MF

12-03-30

Picklist Print

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Parent Item: D205-579-015

Parent Item Name: Dual Battery Rack

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D205-579-015

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Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

D3252-1

D3252-1

Large Shelf

Manufactured No

105 Each

2.0000

**

Location

Loc Qty

Loc Code

ST145

2

66076

2

Manufactured No

105 Each

3.0000

**

D3253-1

D3253-1

Small Shelf

Location

Loc Qty

Loc Code

ST144

3

66077

3

Manufactured No

105 Each

2.0000

**

D3254-041

D3254-041

Side (LH)

Location

Loc Qty

Loc Code

ST144

2

66194

2

Manufactured No

105 Each

2.0000

**

D3254-2

D3254-2

Side (RH)

Location

Loc Qty

Loc Code

ST145

2

66079

2

Manufactured No

105 Each

1.0000

**

D3261-1

D3261-1

Battery Case Tray

Location

Loc Qty

Loc Code

ST145

1

43079

1

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Shop Packet Print

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Picklist Print

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Page 1

Work Order ID: 76464

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Parent Item: D205-579-015

D205-579-015

Parent Item Name: Dual Battery Rack

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:B As per Rev B 06-03-07 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2121 *D2121* Clamp		Manufactured	No			105	Each	0.0000	4	12-1	7		
D3247-1 *D3247-1* Angle		Manufactured	No			105	Each	4.0000	4	12-1			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST180a		4							
				66178		4							
D3249-1 *D3249-1* Top		Manufactured	No			105	Each	3.0000	1	4	3		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST145		3							
				25743		3							
D3250-1 *D3250-1* Back		Manufactured	No			105	Each	3.0000	1	22743	3		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST145		3							
				25744		3							
D3251-041 *D3251-041* Center Divider		Manufactured	No			105	Each	2.0000	1	22744	3		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST144		2							
				66073		2							

Picklist Print

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Parent Item: D205-579-015

Parent Item Name: Dual Battery Rack

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D205-579-015

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32
212
Page 3

Start Date: 15/11/2011

Required Date: 29/11/2011

Start Qty: 3.00

Required Qty: 3.00

MS20470AD4-5

Purchased

No

105

Each

2,424.000

212

636

**

114 X 1 2014

JB

[Handwritten signature]

MS20470AD4-5

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

2424

116893

68

118405

2356

105

Each

2,184.000

316 X 11 6402

17

5134

**

120704

JB

[Handwritten signature]

MS20470AD4-7

Purchased

No

MS20470AD4-7

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

2184

116081

117

117887

839

118614

1228

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Shop Packet Print

1.4703/50
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REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

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Revision: B

Date: 06.02.08